SECTION I : IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

GHS PRODUCT IDENTIFIER

NAME
HIKOTACK P-120

CHEMICAL FAMILY
PETROLEUM HYDROCARBON RESIN

CAS NUMBER
64742-16-1

RECOMMENDED USE OF THE CHEMICAL AND RESTRICTIONS ON USE:

RECOMMENDED USE
ADDITIVE FOR ADHESIVES, PAINTS, COATINGS, INKS

RESTRICTIONS ON USE
USED FOR RECOMMENDED USE.

MANUFACTURER/IMPORTER/SUPPLIER INFORMATION

SUPPLIER NAME
KOLON INDUSTRIES

ADDRESS
15TH FL, KOLON TOWER , KOLON-RO 11,
GWACHEON-CITY,GYEONGGO-DO,KOREA(427-709)

TELEPHONE / FAX
(82) 2 3677 6124 / (82) 2 3677 6191

EMERGENCY TELEPHONE
HEALTH, SAFETY & ENVIRONMENTAL INFORMATION
(82) 2 3677 6124

SECTION 2 : HAZARDS IDENTIFICATION

CLASSIFICATION

NOT CLASSIFIED

EL CLP (EC no. 1272/2008)
NOT CLASSIFIED

NFPA
HEALTH = 1  FIRE =1  REACTIVITY = 0 (0 = NO HAZARD, 1 = SLIGHT HAZARD)
SECTION 3: COMPOSITION, INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>Weight % Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>PETROLEUM HYDROCARBON RESIN</td>
<td>64742-16-1</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

EYE CONTACT
FLUSH EYES WITH AMOUNT OF WATER FOR AT LEAST 15 MINUTES.
GET MEDICAL ATTENTION IMMEDIATELY.

SKIN CONTACT
GET MEDICAL ATTENTION IF NEEDED.
DRY AND WASH THOROUGHLY CONTAMINATED CLOTHING AND SHOES BEFORE REUSE.
REMOVE CONTAMINATED CLOTHING AND SHOES. WASH IMMEDIATELY SKIN WITH SOAP AND WATER FOR AT LEAST 15 MINUTES.

INHALATION
GIVE ARTIFICIAL RESPIRATION IF VICTIM IS NOT BREATHING.
MOVE VICTIM TO NON-CONTAMINATED PLACE IF SIDE EFFECT OCCURRED.
GET MEDICAL ATTENTION IMMEDIATELY.

INGESTION
GET MEDICAL ATTENTION IF SWALLOWED AMOUNT OF SUBSTANCE.

OTHER NOTES FOR PHYSICIAN
THERE IS NOT SPECIFIC ANTIDOTE. TAKE FUNCTIONALLY MEASURES ACCORDING TO SYMPTOMS.

SECTION 5: FIRE FIGHTING MEASURES

SUITABLE (AND UNSUITABLE) EXTINGUISHING MEDIA

SUITABLE EXTINGUISHING MEDIA
DRY CHEMICAL, CO₂, WATER SPRAY, REFULAR FOAM

UNSUITABLE EXTINGUISHING MEDIA
NOT AVAILABLE

IN CASE OF MAJOR FIRE AND LARGE QUANTITIES
USE REGULAR EXTINGUISHING AGENT AND FINE WATER SPRAY.

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL

THERMAL DECOMPOSITION PRODUCTS
CARBON OXIDES

FIRE AND EXPLOSIVE HAZARD
IT COULD BE A SLIGHT FIRE HAZARD.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS
MOVE CONTAINERS FROM FIRE AREA IF YOU CAN DO IT WITHOUT RISK.
DO NOT SCATTER SPILLED MATERIAL WITH HIGH PRESSURE WATER STREAMS.
MAKE AN EMBANKMENT FOR FURTHER PROCESSING.
USE EXTINGUISHING AGENT SUITABLE FOR TYPE OF SURROUNDING FIRE.
AVOID INHALATION OF THE SUBSTANCE OR COMBUSTION PRODUCTS.
STAY UPWIND AND KEEP OUT OF LOW AREAS.

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES
KEEP AWAY FROM WATERWAYS AND SEWERS.
ISOLATE EXPOSED AREA.
KEEP UNAUTHORIZED PERSONNEL AWAY.
MOVE MATERIALS TO SUITABLE CONTAINERS FOR LATER DISPOSAL.

ENVIRONMENTAL PRECAUTIONS AND PROTECTIVE PROCEDURES

ATMOSPHERE
NOT AVAILABLE

LAND
NOT AVAILABLE

UNDERWATER
DO NOT RELEASE SPILLAGE INTO SEWERS.

THE METHODS OF PURIFICATION AND REMOVAL

SMALL SPILL
DISPOSE WASTE AS WASTE SYNTHESIS RESIN (GENERAL WASTE).

LARGE SPILL
COLLECT AND THEN RECYCLE OR DISPOSE AS A WASTE RESIN
(GENERAL WASTE).

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
PREVENT SKIN AND EYE CONTACT
AVOID CONTACT IN THE MOLTEN STATE BY HEAT AND VAPOR INHALATION.
WHEN STATIC ELECTRICITY GENERATES, REMOVE BY GROUNDING, CLEANING WORK SPACE, AND USING ARTICLES PREVENTING ELECTRIFICATION.

CONDITIONS FOR SAFE STORAGE
MINIMIZE GENERATION AND ACCUMULATION OF DUST
STORE IN A COOL, DRY AND WELL-VENTILATED AREA.
AVOID CONTACT WITH STRAIGHT SUNLIGHT.
STORE AND USE BY REGULATION OF CENTRAL GOVERNMENT AND LOCAL SELF-GOVERNMENT.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS

OSHA
TWA - 5 mg/m$^3$ (RESPIRABLE DUST FRACTION)

BIODLOGICAL EXPOSURE INDEX
NOT AVAILABLE

KOREAN OCCUPATION OF SAFETY AND HEALTH REGULATION
NOT AVAILABLE
APPROPRIATE ENGINEERING CONTROLS

PROVIDE LOCAL EXHAUST VENTILATION SYSTEM OR OTHER ENGINEERING CONTROLS TO KEEP THE AIRBORNE CONCENTRATIONS OF VAPOR BELOW THEIR RESPECTIVE THRESHOLD LIMIT VALUE. CHECK LEGAL SUITABILITY OF EXPOSURE LEVEL.

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATOR

WEAR NIOSH OR EUROPEAN STANDARD EN 149 APPROVED FULL OR HALF FACE PIECE(WITH GOGGLES) RESPIRATORY PROTECTIVE EQUIPMENT WHEN NECESSARY.
AIR RESPIRATOR ARE REQUIRED IN CASE OF HIGH FREQUENCY USE OR SEVERE EXPOSURE
AIR-PURIFYING RESPIRATOR(HIGH EFFICIENCY PARTICULATE ABSORBER) IN CASE OF UNKNOWN CONCENTRATIONS OR URGENT RISK OF LIFE/HEALTH
AIR-LINE MASK(COMBINATION AIRLINE BREATHING MASK)
AIR-BREATHING APPARATUS(FULL FACEPIECE)

EYE PROTECTION

WEAR SAFETY GLASSES(GOGGLES) TO PROTECT EYES FROM DUST.

HAND PROTECTION

WEAR APPROPRIATE PROTECTIVE GLOVES TO PREVENT EXPOSURE OF SKIN.

BODY PROTECTION

WEAR APPROPRIATE PROTECTIVE CLOTHING TO PREVENT EXPOSURE OF SKIN.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>APPEARANCE</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>STATE</td>
<td>SOLID</td>
</tr>
<tr>
<td>COLOR</td>
<td>YELLOW</td>
</tr>
<tr>
<td>ODOR</td>
<td>PETROCHEMICAL ODOR</td>
</tr>
<tr>
<td>ODOR THRESHOLD</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>pH</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>MELTING POINT/FREEZING POINT</td>
<td>115~125℃ (SOFTENING POINT)</td>
</tr>
<tr>
<td>INITIAL BOILING POINT AND BOILING RANGE</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>FLASH POINT</td>
<td>&gt;270℃</td>
</tr>
<tr>
<td>EVAPORATION RATE</td>
<td>NOT APPLICABLE</td>
</tr>
<tr>
<td>FLAMMABILITY(SOLID, GAS)</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS</td>
<td></td>
</tr>
</tbody>
</table>
(DUST EXPLSIONSNESS : MINIMUM COMPLEXING ENERGY(M.I.E TEST) 3~5mJ)

**VAPOR PRESSURE**

NOT APPLICABLE

**SOLUBILITY(ies)**

INSOLUBLE

**VAPOR DENSITY**

NOT APPLICABLE

**SPECIFIC GRAVITY**

1.05~1.10

**PARTITION COEFFICIENT(n-OCTANOL/WATER)**

NOT APPLICABLE

**AUTO IGNITION TEMPERATURE**

NOT AVAILABLE

**DECOMPOSITION TEMPERATURE**

NOT AVAILABLE

**VISCOSITY**

185 cps(200 ℃)

**MOLECULAR WEIGHT**

APPROX. 1800 (Mw)

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**SECTION 10 : STABILITY AND REACTIVITY**

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**CHEMICAL STABILITY AND POSSIBILITY OF HAZARDOUS REACTIONS**

STABLE UNDER NORMAL TEMPERATURES AND PRESSURES.

IT WILL NOT OCCUR POLYMERIZATION REACTION.

**CONDITION TO AVOID**

AVOID HEAT, FLAMES, SPARKS AND OTHER SOURCES OF IGNITION.

**INCOMPATIBLE MATERIALS**

STRONG OXIDIZING AGENT

**HAZARDOUS DECOMPOSITION PRODUCTS**

CARBON OXIDES

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**SECTION 11 : TOXICOLOGICAL INFORMATION**

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**INFORMATION ON THE LIKELY ROUTES OF EXPOSURE**

VAPOR BY POLYMERIZATION OR DECOMPOSITION MAY CAUSE IRRATATION OF EYES, SKIN, THROAT AND LUNG.

**INFORMATION OF HEALTH HAZARDOUS**

**ACUTE TOXICITY**

ORAL : NOT CLASSIFIED (LD50 = 7,000mg/kg(RAT))

DERMAL : NOT CLASSIFIED (NOT AVAILABLE)

INHALATION(DUST/MIST) : NOT CLASSIFIED (NOT AVAILABLE)

**SKIN CORROSION/IRRITATION**

NOT CLASSIFIED

SKIN IRRITATION TEST : NOT IRRITATIVEW BASED ON PRIMARY IRITATION INDEX = 0)
SERIOUS EYE DAMAGE/IRRITATION
   NOT CLASSIFIED (NOT AVAILABLE)
RESPIRATORY SENSITIZER
   NOT AVAILABLE
SKIN SENSITIZATION
   NOT CLASSIFIED (NOT AVAILABLE)
CARCINOGENICITY
   NOT AVAILABLE
   IARC : NOT AVAILABLE
   NTP : NOT AVAILABLE
   OSHA : NOT AVAILABLE
   WISHA : NOT AVAILABLE
   ACGIH : NOT AVAILABLE
MUTAGENICITY
   NOT CLASSIFIED (NOT AVAILABLE)
REPRODUCTIVE TOXICITY
   NOT CLASSIFIED (NOT AVAILABLE)
SPECIFIC TARGET ORGAN TOXICITY(SINGLE EXPOSURE)
   NOT CLASSIFIED (NOT AVAILABLE)
SPECIFIC TARGET ORGAN TOXICITY(REPEAT EXPOSURE)
   NOT CLASSIFIED (NOT AVAILABLE)
ASPIRATION HAZARD
   NOT CLASSIFIED (NOT AVAILABLE)

SECTION 12 : ECOLOGICAL INFORMATION

ECOLOGICAL TOXICITY
   FISH
      NOT CLASSIFIED (NOT AVAILABLE)
   CRUSTACEA
      NOT CLASSIFIED (NOT AVAILABLE)
   ALGAE
      NOT CLASSIFIED (NOT AVAILABLE)
PERSISTENCE AND DEGRADABILITY
   PERSISTENCE
      NOT AVAILABLE
   DEGRADABILITY
      NOT AVAILABLE
BIOACCUMULATIVE POTENTIAL
   BIOACCUMULATION
      NOT AVAILABLE
   BIODEGRADATION
      NOT AVAILABLE
MOBILITY IN SOIL
   NOT AVAILABLE
OTHER HAZARD EFFECTS
   NOT AVAILABLE
SECTION 13 : DISPOSAL CONSIDERATIONS

DISPOSAL METHOD
WASTE MUST BE DISPOSED OF IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL ENVIRONMENTAL CONTROL REGULATIONS.

DISPOSAL PRECAUTION
CONSIDER THE REQUIRE ATTENTIONS IN ACCORDANCE WITH WASTE TREATMENT MANAGEMENT REGULATION.

SECTION 14 : TRANSPORT INFORMATION

UN NUMBER
NOT APPLICABLE BY IATA REGULATION

UN PROPER SHIPPING NAME
NOT APPLICABLE BY IATA REGULATION

TRANSPORT HAZARD CLASS
NOT APPLICABLE BY IATA REGULATION

PACKING GROUP
NOT APPLICABLE BY IATA REGULATION

MARINE POLLUTANT
NOT APPLICABLE BY IATA REGULATION

INFORMATION NOTE
IN CASE OF FIRE
NOT APPLICABLE BY IATA REGULATION

IN CASE OF LEAKAGE
NOT APPLICABLE BY IATA REGULATION

SECTION 15 : REGULATORY INFORMATION

EU CLASSIFICATION
CLASSIFICATION
NOT AVAILABLE

RISK PHRASES
NOT AVAILABLE

SAFETY PHRASES
NOT AVAILABLE

EU RoHS REGULATION(DIRECTIVE 2002/96/EC)
THE FOUR HEAVY METALS AND BROMINATED FLAME RETARDANTS WERE NOT DETECTED.

U.S.A MANAGEMENT INFORMATION
OSHA(29CFR1910.119)
NOT REGULATED

CERCLA 103(40CFR302.4)
NOT REGULATED

EPCRA 302(40CFR355.3)
NOT REGULATED
EPCRA 304(40CFR355.4) NOT REGULATED  
EPCRA 313(40CFR372.65) NOT REGULATED  
SARA CLASSIFICATION  
SARA HAZARD CATEGORIES, SARA SECTIONS 311/312(40CFR370.21) : NONE  
SARA SECTION 313(40CFR372.65) : NONE  
SUBSTANCE OF ROTERDAME PROTOCOL NOT REGULATED  
SUBSTANCE OF STOCKHOLME PROTOCOL NOT REGULATED  
SUBSTANCE OF MONTREAL PROTOCOL NOT REGULATED  
INVENTORY STATUS  
TSCA(U.S. TOXIC SUBSTANCES CONTROL ACT) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE TSCA INVENTORY.  
DSL(CANADIAN DOMESTIC SUBSTANCES LIST) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE DSL INVENTORY.  
EINECS(EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES) : THIS PRODUCT IS LISTED ON EINECS OR OTHERWISE COMPLIES WITH EINECS REQUIREMENTS.  
AICS/NICNAS(AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES AND NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE AICS OR OTHERWISE COMPLY WITH NICNAS INVENTORY.  
MITI(JAPANESE HANDBOOK OF EXISTING AND NEW CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE MITI INVENTORY.  
KECI(KOREAN EXISTING CHEMICAL AND CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE KECI INVENTORY.  
PICCS(PHILIPPINES INVENTORY OF CHEMICAL AND CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE PICCS INVENTORY.  
IECSC(INVENTORY OF CHEMICAL SUBSTANCES MANUFACTURED OR IMPORTED IN CHINA) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE IECSC INVENTORY.

SECTION 16 : OTHER INFORMATION

INFORMATION SOURCE AND REFERENCES  
KOREA OCCUPATIONAL HEALTH & SAFETY AGENCY(SDS) (HTTP://WWW.KOSHA.NET)  
THE PRODUCT ANALYSIS CONDUCTED BY RESEARCH INSTITUTE OF KOLON INDUSTRIES, Inc.(CHEMICAL)  
KOREA TESTING AND RESEARCH INSTITUTE FOR CHEMICAL INDUSTRY SKIN IRRITATION TEST DATA(TBH-000718(2003), TEST METHOD : THE NOTICE 1999-61 OF KOREA FOOD AND DRUG ADMINISTRATION  
KOREA TESTING AND RESEARCH INSTITUTE FOR CHEMICAL INDUSTRY HAZARDOUS CHEMICAL SUBSTANCE ANALYSIS DATA
M.I.E TEST REPORT OF CHILWORTH IN USA
THE SDS DATA PUBLISHED BY ANTIOXIDANT MANUFACTURER
CHEMICAL RISK INFORMATION PLATFORM(CHRIP)
(HTTP://WWW.SAFE.NITE.GO.JP/ENGLISH/DB.HTML)
QUANTITATIVE STRUCTURE ACTIVITY RELATION(QSAR)
INTERNATIONAL UNIFORM CHEMICAL INFORMATION DATABASE(IUCLID)
(HTTP://ECB.JRC.IT/ESIS)

ISSUING DATE
07 AUGUST 1996

REVISION NUMBER AND DATE

REVISION NUMBER
12TH

DATE OF THE LASTEST REVISION
1 MAY 2015

REASON FOR REVISION
CLASSIFICATION AND LABELLING OF CHEMICALS FOLLOWING GHS AND FOLLOWING THE NOTICE ABOUT PREPARING OF A SAFETY DATA SHEET.

PREPARED BY
G.D. KIM, MANAGER OF TECHNICAL TEAM,
ULSAN PLANT, KOLON INDUSTRIES

THE INFORMATION CONTAINED HEREIN IS TO THE BEST OF OUR KNOWLEDGE AND BELIEF ACCURATE. SINCE SDS IS TO PROVIDE INFORMATION ON THE HEALTH/SAFETY/ENVIRONMENT TO USERS OF THE SUBSTANCE, DATA WRITTEN HERE DO NOT MEAN TO ENSURE PROPERTIES OF MATTER OR SPEC.