REVISION DATE : 1/MAY/2015, VERSION 12.

SECTION I : IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

GHS PRODUCT IDENTIFIER
NAME
HIKOTACK P-90
CHEMICAL FAMILY
PETROLEUM HYDROCARBON RESIN
CAS NUMBER
64742-16-1

RECOMMENDED USE OF THE CHEMICAL AND RESTRICTIONS ON USE:
RECOMMENDED USE
ADDITIVE FOR ADHESIVES, PAINTS, COATINGS, INKS
RESTRICTIONS ON USE
USED FOR RECOMMENDED USE.

MANUFACTURER/IMPORTER/SUPPLIER INFORMATION
SUPPLIER NAME
KOLON INDUSTRIES
ADDRESS
15TH FL, KOLON TOWER, KOLON-RO 11,
GWACHEON-CITY, GYEONGGO-DO, KOREA (427-709)
TELEPHONE / FAX
(82) 2 3677 6124 / (82) 2 3677 6191

EMERGENCY TELEPHONE
HEALTH, SAFETY & ENVIRONMENTAL INFORMATION
(82) 2 3677 6124

SECTION 2 : HAZARDS IDENTIFICATION

CLASSIFICATION
NOT CLASSIFIED
EL CLP (EC no. 1272/2008)
NOT CLASSIFIED
NFPA
HEALTH = 1  FIRE =1  REACTIVITY = 0 (0 = NO HAZARD, 1 = SLIGHT HAZARD)
SECTION 3 : COMPOSITION, INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>Weight % Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>PETROLEUM HYDROCARBON RESIN</td>
<td>64742-16-1</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4 : FIRST AID MEASURES

EYE CONTACT
FLUSH EYES WITH AMOUNT OF WATER FOR AT LEAST 15 MINUTES.
GET MEDICAL ATTENTION IMMEDIATELY.

SKIN CONTACT
GET MEDICAL ATTENTION IF NEEDED.
DRY AND WASH THOROUGHLY CONTAMINATED CLOTHING AND SHOES BEFORE REUSE.
REMOVE CONTAMINATED CLOTHING AND SHOES. WASH IMMEDIATELY SKIN
WITH SOAP AND WATER FOR AT LEAST 15 MINUTES.

INHALATION
GIVE ARTIFICIAL RESPIRATION IF VICTIM IS NOT BREATHING.
MOVE VICTIM TO NON-CONTAMINATED PLACE IF SIDE EFFECT OCCURRED.
GET MEDICAL ATTENTION IMMEDIATELY.

INGESTION
GET MEDICAL ATTENTION IF SWALLOWED AMOUNT OF SUBSTANCE.

OTHER NOTES FOR PHYSICIAN
THERE IS NOT SPECTIFIC ANTIDOTE. TAKE FUNCTIONALLY MEASURES
ACCORDING TO SYMPTOMS.

SECTION 5 : FIRE FIGHTING MEASURES

SUITABLE(AND UNSUITABLE) EXTINGUISHING MEDIA

**SUITEABLE EXTINGUISHING MEDIA**
DRY CHEMICAL, CO₂, WATER SPRAY, REFULAR FOAM

**UNSUITEABLE EXTINGUISHING MEDIA**
NOT AVAILABLE

**IN CASE OF MAJOR FIRE AND LARGE QUANTITIES**
USE REGULAR EXTINGUISHING AGENT AND FINE WATER SPRAY.

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL

**THERMAL DECOMPOSITION PRODUCTS**
CARBON OXIDES

**FIRE AND EXPLOSIVE HAZARD**
IT COULD BE A SLIGHT FIRE HAZARD.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS
MOVE CONTAINERS FROM FIRE AREA IF YOU CAN DO IT WITHOUT RISK.
DO NOT SCATTER SPILLED MATERIAL WITH HIGH PRESSURE WATER STREAMS.
MAKE AN EMBANKMENT FOR FURTHER PROCESSING.
USE EXTINGUISHING AGENT SUITABLE FOR TYPE OF SURROUNDING FIRE.
AVOID INHALATION OF THE SUBSTANCE OR COMBUSTION PRODUCTS.
STAY UPWIND AND KEEP OUT OF LOW AREAS.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES
KEEP AWAY FROM WATERWAYS AND SEWERS.
ISOLATE EXPOSED AREA.
KEEP UNAUTHORIZED PERSONNEL AWAY.
MOVE MATERIALS TO SUITABLE CONTAINERS FOR LATER DISPOSAL.

ENVIRONMENTAL PRECAUTIONS AND PROTECTIVE PROCEDURES

ATMOSPHERE
NOT AVAILABLE

LAND
NOT AVAILABLE

UNDERWATER
DO NOT RELEASE SPILLAGE INTO SEWERS.

THE METHODS OF PURIFICATION AND REMOVAL

SMALL SPILL
DISPOSE WASTE AS WASTE SYNTHESIS RESIN(GENERAL WASTE).

LARGE SPILL
COLLECT AND THEN RECYCLE OR DISPOSE AS A WASTE RESIN
(GENERAL WASTE).

SECTION 7 : HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
PREVENT SKIN AND EYE CONTACT
AVOID CONTACT IN THE MOLTEN STATE BY HEAT AND VAPOR INHALATION.
WHEN STATIC ELECTRICITY GENERATES, REMOVE BY GROUNDING, CLEANING
WORK SPACE, AND USING ARTICLES PREVENTING ELECTRIFICATION.

CONDITIONS FOR SAFE STORAGE
MINIMIZE GENERATION AND ACCUMULATION OF DUST
STORE IN A COOL, DRY AND WELL-VENTILATED AREA.
AVOID CONTACT WITH STRAIGHT SUNLIGHT.
STORE AND USE BY REGULATION OF CENTRAL GOVERNMENT AND LOCAL
SELF-GOVERNMENT.

SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS

OSHA
TWA - 5 mg/m³ (RESPIRABLE DUST FRACTION)

BIOLOGICAL EXPOSURE INDEX
NOT AVAILABLE

KOREAN OCCUPATION OF SAFETY AND HEALTH REGULATION
NOT AVAILABLE
APPROPRIATE ENGINEERING CONTROLS

Provide local exhaust ventilation system or other engineering controls to keep the airborne concentrations of vapor below their respective threshold limit value. Check legal suitability of exposure level.

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATOR

Wear NIOSH or European Standard EN 149 approved full or half face piece (with goggles) respiratory protective equipment when necessary. Air respirator are required in case of high frequency use or severe exposure. Air-purifying respirator (high efficiency particulate absorber) in case of unknown concentrations or urgent risk of life/health air-line mask (combination airline breathing mask) air-breathing apparatus (full facepiece)

EYE PROTECTION

Wear safety glasses (goggles) to protect eyes from dust.

HAND PROTECTION

Wear appropriate protective gloves to prevent exposure of skin.

BODY PROTECTION

Wear appropriate protective clothing to prevent exposure of skin.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

STATE

SOLID

COLOR

YELLOW

ODOR

PETROCHEMICAL ODOR

ODOR THRESHOLD

NOT AVAILABLE

Ph

NOT AVAILABLE

MELTING POINT/FREEZING POINT

90~100 °C (SOFTENING POINT)

INITIAL BOILING POINT AND BOILING RANGE

NOT AVAILABLE

FLASH POINT

>270 °C

EVAPORATION RATE

NOT APPLICABLE

FLAMMABILITY (SOLID, GAS)

NOT AVAILABLE
UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS
NOT AVAILABLE
(DUST EXPLOSIVENESS : MINIMUM COMPLEXING ENGERGY(M.I.E TEST) 3~5mJ)

VAPOR PRESSURE
NOT APPLICABLE

SOLUBILITY(ies)
INSOLUBLE

VAPOR DENSITY
NOT APPLICABLE

SPECIFIC GRAVITY
1.05~1.10

PARTITION COEFFICIENT(n-OCTANOL/WATER)
NOT APPLICABLE

AUTO IGNITION TEMPERATURE
NOT AVAILABLE

DECOMPOSITION TEMPERATURE
NOT AVAILABLE

VISCOSITY
30 cps(200 ℃)

MOLECULAR WEIGHT
APPROX. 1200 (Mw)

SECTION 10 : STABILITY AND REACTIVITY

CHEMICAL STABILITY AND POSSIBILITY OF HAZARDOUS REACTIONS
STABLE UNDER NORMAL TEMPERATURES AND PRESSURES.
IT WILL NOT OCCUR POLYMERIZATION REACTION.

CONDITION TO AVOID
AVOID HEAT, FLAMES, SPARKS AND OTHER SOURCES OF IGNITION.

INCOMPATIBLE MATERIALS
STRONG OXIDIZING AGENT

HAZARDOUS DECOMPOSITION PRODUCTS
CARBON OXIDES

SECTION 11 : TOXICOLOGICAL INFORMATION

INFORMATION ON THE LIKELY ROUTES OF EXPOSURE
VAPOR BY POLYMERIZATION OR DECOMPOSITION MAY CAUSE IRRATATION
OF EYES, SKIN, THROAT AND LUNG.

INFORMATION OF HEALTH HAZARDOUS

ACUTE TOXICITY
ORAL : NOT CLASSIFIED (LD50 = 7,000mg/kg(RAT))
DERMAL : NOT CLASSIFIED (NOT AVAILABLE)
INHALATION(DUST/MIST) : NOT CLASSIFIED (NOT AVAILABLE)

SKIN CORROSION/IRRITATION
NOT CLASSIFIED
SKIN IRRITATION TEST : NOT IRRITATIVEW BASED ON PRIMARY IRRITATION
INDEX = 0)

SERIOUS EYE DAMAGE/IRRITATION
    NOT CLASSIFIED (NOT AVAILABLE)

RESPIRATORY SENSITIZER
    NOT AVAILABLE

SKIN SENSITIZATION
    NOT CLASSIFIED (NOT AVAILABLE)

CARCINOGENICITY
    NOT AVAILABLE
    IARC : NOT AVAILABLE
    NTP : NOT AVAILABLE
    OSHA : NOT AVAILABLE
    WISHA : NOT AVAILABLE
    ACGIH : NOT AVAILABLE

MUTAGENICITY
    NOT CLASSIFIED (NOT AVAILABLE)

REPRODUCTIVE TOXICITY
    NOT CLASSIFIED (NOT AVAILABLE)

SPECIFIC TARGET ORGAN TOXICITY(SINGLE EXPOSURE)
    NOT CLASSIFIED (NOT AVAILABLE)

SPECIFIC TARGET ORGAN TOXICITY(REPEAT EXPOSURE)
    NOT CLASSIFIED (NOT AVAILABLE)

ASPIRATION HAZARD
    NOT CLASSIFIED (NOT AVAILABLE)

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SECTION 12 : ECOLOGICAL INFORMATION

ECOLOGICAL TOXICITY

FISH
    NOT CLASSIFIED (NOT AVAILABLE)

CRUSTACEA
    NOT CLASSIFIED (NOT AVAILABLE)

ALGAE
    NOT CLASSIFIED (NOT AVAILABLE)

PERSISTENCE AND DEGRADABILITY

PERSISTENCE
    NOT AVAILABLE

DEGRADABILITY
    NOT AVAILABLE

BIOACCUMULATIVE POTENTIAL

BIOACCUMULATION
    NOT AVAILABLE

BIODEGRADATION
    NOT AVAILABLE

MOBILITY IN SOIL
    NOT AVAILABLE
SECTION 13: DISPOSAL CONSIDERATIONS

DISPOSAL METHOD
WASTE MUST BE DISPOSED OF IN ACCORDANCE WITH FEDERAL, STATE AND LOCAL ENVIRONMENTAL CONTROL REGULATIONS.

DISPOSAL PRECAUTION
CONSIDER THE REQUIRE ATTENTIONS IN ACCORDANCE WITH WASTE TREATMENT MANAGEMENT REGULATION.

SECTION 14: TRANSPORT INFORMATION

UN NUMBER
NOT APPLICABLE BY IATA REGULATION

UN PROPER SHIPPING NAME
NOT APPLICABLE BY IATA REGULATION

TRANSPORT HAZARD CLASS
NOT APPLICABLE BY IATA REGULATION

PACKING GROUP
NOT APPLICABLE BY IATA REGULATION

MARINE POLLUTANT
NOT APPLICABLE BY IATA REGULATION

INFORMATION NOTE
IN CASE OF FIRE
NOT APPLICABLE BY IATA REGULATION

IN CASE OF LEAKAGE
NOT APPLICABLE BY IATA REGULATION

SECTION 15: REGULATORY INFORMATION

EU CLASSIFICATION
CLASSIFICATION
NOT AVAILABLE

RISK PHRASES
NOT AVAILABLE

SAFETY PHRASES
NOT AVAILABLE

EU RoHS REGULATION (DIRECTIVE 2002/96/EC)
THE FOUR HEAVY METALS AND BROMINATED FLAME RETARDANTS WERE NOT DETECTED.

U.S.A MANAGEMENT INFORMATION
OSHA (29CFR1910.119)
NOT REGULATED
CERCLA 103(40CFR302.4) NOT REGULATED
EPCRA 302(40CFR355.3) NOT REGULATED
EPCRA 304(40CFR355.4) NOT REGULATED
EPCRA 313(40CFR372.65) NOT REGULATED

SARA CLASSIFICATION
SARA HAZARD CATEGORIES, SARA SECTIONS 311/312(40CFR370.21) : NONE
SARA SECTION 313(40CFR372.65) : NONE

SUBSTANCE OF ROTERDAME PROTOCOL NOT REGULATED
SUBSTANCE OF STOCKHOLME PROTOCOL NOT REGULATED
SUBSTANCE OF MONTREAL PROTOCOL NOT REGULATED

INVENTORY STATUS
TSCA(US TOXIC SUBSTANCES CONTROL ACT) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE TSCA INVENTORY.
DSL(CANADIAN DOMESTIC SUBSTANCES LIST) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE DSL INVENTORY.
EINECS(EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES) : THIS PRODUCT IS LISTED ON EINECS OR OTHERWISE COMPLIES WITH EINECS REQUIREMENTS.
AICS/NICNAS(AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES AND NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE AICS OR OTHERWISE COMPLY WITH NICNAS INVENTORY.
MITI(JAPANESE HANDBOOK OF EXISTING AND NEW CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE MITI INVENTORY.
KECI(KOREAN EXISTING CHEMICAL AND CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE KECI INVENTORY.
PICCS(PHILIPPINES INVENTORY OF CHEMICAL AND CHEMICAL SUBSTANCES) : ALL COMPONENTS OF THIS PRODUCT ARE LISTED ON THE PICCS INVENTORY.

SECTION 16 : OTHER INFORMATION

INFORMATION SOURCE AND REFERENCES
KOREA OCCUPATIONAL HEALTH&SAFETY AGENCY(SDS) (HTTP://WWW.KOSHA.NET)
THE PRODUCT ANALYSIS CONDUCTED BY RESEARCH INSTITUTE OF KOLON INDUSTRIES, Inc.(CHEMICAL)
KOREA TESTING AND RESEARCH INSTITUTE FOR CHEMICAL INDUSTRY SKIN IRRITATION TEST DATA(TBH-000718(2003), TEST METHOD : THE NOTICE 1999-61 OF KOREA FOOD AND DRUG ADMINISTRATION
ISSUING DATE
07 AUGUST 1996

REVISION NUMBER AND DATE

REVISION NUMBER
12TH

DATE OF THE LASTEST REVISION
1 MAY 2015

REASON FOR REVISION
CLASSIFICATION AND LABELLING OF CHEMICALS FOLLOWING GHS AND FOLLOWING THE NOTICE ABOUT PREPARING OF A SAFETY DATA SHEET.

PREPARED BY
G.D.KIM, MANAGER OF TECHNICAL TEAM,
ULSAN PLANT, KOLON INDUSTRIES

THE INFORMATION CONTAINED HEREIN IS TO THE BEST OF OUR KNOWLEDGE AND BELIEF ACCURATE. SINCE SDS IS TO PROVIDE INFORMATION ON THE HEALTH/SAFETY/ENVIRONMENT TO USERS OF THE SUBSTANCE, DATA WRITTEN HERE DO NOT MEAN TO ENSURE PROPERTIES OF MATTER OR SPEC.